

Product information FWS-141, FWA-141

**FOOD** 

## Ultrasonic flow switch FWS-141, FWA-141

#### **Application**

- · Monitoring of flowing liquids in pipes
- · Rough measurement of flow rates and flow volume
- Suitable for media with turbidity ≥1 NTU and particle size >50 µm e.g.: drinking water, juice (unfiltered), milk, emulsions, CIP-media

#### **Application examples**

- Flow monitoring in pipes from DN 25, e.g. for dry-run protection or monitoring of filters or valves
- Because of its very short reaction time and independence from temperature fluctuations and conductivity, the device is ideally suited for monitoring flow rates in CIP processes

#### Hygienic design/Process connection

- · Hygienic process connection with CLEANadapt
- · Conforming to 3-A Sanitary Standard
- · All wetted materials are FDA-conform
- · Sensor completely made of stainless steel, sensor tip of PEEK material
- Complete overview of process connections: see product information CLEANadapt
- The Anderson-Negele CLEANadapt system offers a flow-optimized, hygienic and easily sterilizable installation solution for sensors.

#### **Features**

- · CIP/SIP cleaning up to 100 °C
- · Ultrasonic Doppler principle
- · Not influenced by temperature fluctuations and conductivity
- · Very short reaction time
- · Freely programmable setpoint
- Optional: with analog or frequency output (switchable)
- Indicator switching output with LED

#### **Options/Accessories**

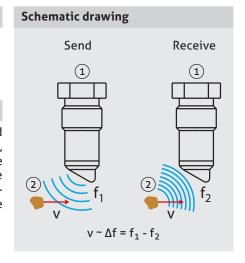
- · Integrated indicator module (AZM) with window in cap
- · Electrical connection with M12 plug connector
- · Cable ex factory for M12 plug connector

#### **Functional principle**

A transmitter (1) sends ultrasound waves into the flowing medium. The ultrasound waves impinge on particles (2), such as sediments, dirt particles or air bubbles, that are moving in the direction of flow. These particles reflect the waves. The receiver now detects the reflected frequency, which has a slight shift because the wavelength was changed by the forward motion of the reflecting particle. The frequency difference between the sent and received frequencies is a measure of the speed of the particle and thus also of the flow rate.







Specification		
Process connection	CLEANadapt torque	G1/2" max. 10 Nm
Materials	head connecting thread coupling part	stainless steel 1.4301 (AISI 304) stainless steel 1.4404 (AISI 316L) PEEK, FDA number 21CFR177.2415
Temperature ranges	ambient process CIP/SIP cleaning	-10+60 °C 0100 °C up to 100 °C continuously
Operating pressure		max. 10 bar
Measurement range		0.12.5 m/s is equivalent to 100 %
Indicator (optional)		0100 % of full scale
Accuracy		±10 % of full scale acc. to reference conditions*
Reproducibility		< 2 % of full scale
Damping	FWS	1 s
Hysteresis	FWS	0.2 m/s
Temperature drift	zero, span	<0.02 % of full scale /K
Supply		1836 V DC
Output	FWS FWA analog (switchable)	PNP (active 25 mA, short-circuit proof) current 420 mA frequency 01 kHz, square-pulse 18 V DC, ohmic resistance 310 k $\Omega$
Electrical connection	cable entry cable connection	PG (M16x1.5), 2-pin terminals 1.5 mm <sup>2</sup> M12 plug connector, stainless steel 1.4301 (AISI 304)
Protection class		IP 67 (with cable entry) IP 69 K (with cable connection)
Weight		ca. 485 g

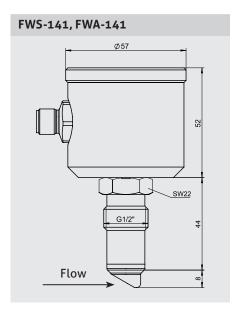
#### \* Reference conditions:

The calibration medium is water at ambient temperature; turbidity >1 NTU; particle size >50  $\mu$ m; pipe diameter DN 25.

#### Conditions for a measuring point according to 3-A Sanitary Standard 74-06



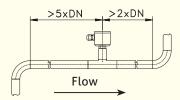
- $\cdot$  The sensors FWS-141 and FWA-141 are compliant with the 3-A Sanitary Standard.
- $\cdot$  The sensors are designed for CIP/SIP cleaning. Maximum 100 °C continuously.
- · Only permissible in conjunction with the build-in system CLEANadapt (EMZ, EMK, EHG with pipe diameter > DN25, ISO 20 and 1", adapters AMC and AMV) allowed.
- · When using the weld-in sleeve EMZ or EMK the weld must comply with the requirements of the current 3-A Sanitary Standard.
- The mounting position must be self-draining and the position of the leakage hole must be in accordance with the current 3-A Sanitary Standard.



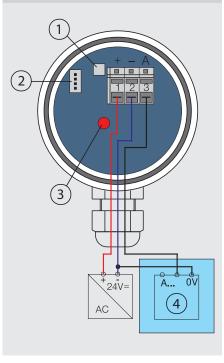
#### Mechanical connection/Installation



- Attention: The cable entry must point in the pipe direction and against the direction of flow!
- · Note the marking on the sleeve (marking = cable connection).
- At the sensor mounting point, the pipe must be completely filled with liquid.
   Therefore, it is recommended that the device be fitted in the rising pipe (upward flow direction).
- Due to the measurement principle, it is not possible to use more than one FWA-141 or FWS-141 device in one pipe.
- Note that the feed-in is 5x the pipe diameter, and the feed-out is 2x the pipe diameter.



# Connecting diagram (view from top with open lid)



#### **Connecting diagram**

- 1: Button
- 2: Plug-in for indicator module AZM
- 3: Status LED output
- 4: Evaluation circuit

#### **Electrical connection FWS-141**

#### Strip terminal



- 1: + supply 18...36 V DC
- 2: supply
- 3: output active p-switching

#### M12 connector



- 1: + supply 18...36 V DC
- 3: supply
- 4: output active p-switching

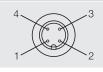
#### **Electrical connection FWA-141**

#### Strip terminal



- 1: + supply 18...36 V DC
- 2: supply
- 3: output analog, frequency

#### M12 connector



- 1: + supply 18...36 V DC
- 2: output analog, frequency
- 3: supply
- 4: not connected

#### 1. FWS without indicator module AZM

#### Teach-in of a setpoint

- · Set the flow rate required in the pipe.
- · Push the button for 3 s until the LED stops flashing. The setpoint is stored.
- · When the setpoint is reached, the LED turns on and the output switches to active.

#### 2. FWS with indicator module AZM

#### Teach-in of a setpoint

- · The indicator shows the actual measurement value in %.
- · Set the flow rate required in the pipe.
- · Push the button twice briefly; the indicator shows "tEAC" and, after 3 s "Stor".
- · Store the setpoint by pushing the button for 3 s. The indicator shows the actual measurement value in %.
- · When the setpoint is reached, the LED turns on and the output switches to active.

#### Manual setting of setpoint

- · The indicator shows the actual measurement value as a % of th full measurement range.
- · Push the button briefly; the indicator shows "HAnd" and, after 3 s "Stor".
- · Push the button for 3 s to selecet the adjustment mode.
- · The indicator shows "P" and the setpoint.
- · Pushing the button briefly increments the setpoint in steps of 2%.
- · When the required setpoint is reached, wait until the indicator shows "Stor".
- · Store the setpoint by pushing the button for 3 s. The indicator shows the actual measurement value in %.
- · The setpoint has now been stored and the device can be installed.

#### 3. FWA with/without indicator module AZM

The device is programmed for output mode "A" (analog output 4...20 mA). No further adjustments are required.

If you want to switch to output mode "F" (frequency output 1 kHz) proceed as follows:

Push the button for 3 s; frequency output is selected. The indicator shows "F" and the LED starts flashing.

#### Set back to the analog output

· Push the button for 3 s; the indicator shows "A". The analog output mode is now selected and the LED is off.

#### Service level

# 1

#### Only possible at devices with indicator module AZM.

To check the reflection signal, proceed as follows:

- Disconnect FWS/FWA from the auxiliary voltage
- · Press the button and hold it
- · Connect the auxiliary voltage and release the button
- · The operating hours appear for approx. 2 ... 3 seconds
- · Afterwards appears an amplitude value for approx. 40 seconds with preceding "L" at a high amplitude or "H" at a small amplitude.
- · If the amplitude value is smaller than "H 40", it will no longer be possible to determine the flow rate because the noise level becomes too high. This is generally the case when the medium does not meet the criteria for measurement (turbidity  $\geq$  1 NTU, particle size > 50 µm).

Conversion Tables FOOD

5

Conversion table m/s to l/min							
DN	DN 25	DN 40	DN 50	DN 65	DN 80	DN 100	
Flow [m/s]	[l/min]	[l/min]	[l/min]	[l/min]	[l/min]	[l/min]	
0.1	2.9	7.5	11.8	19.9	30	47	
0.2	5.9	15.1	23.6	39.8	60	94	
0.4	11.8	30.1	47.1	79.6	121	188	
0.6	17.7	45.2	70.7	119.4	181	283	
0.8	23.6	60.3	94.2	159.2	241	377	
1.0	29.4	75.4	117.8	199.0	301	471	
1.2	35.3	90.4	141.3	238.8	362	565	
1.4	41.2	105.5	164.9	278.6	422	659	
1.6	47.1	120.6	188.4	318.4	482	754	
1.8	53.0	135.6	212.0	358.2	543	848	
2.0	58.9	150.7	235.5	398.0	603	942	
2.2	64.8	165.8	259.1	437.8	663	1036	
2.4	70.7	180.9	282.6	477.6	723	1130	
2.5	73.6	188.4	294.4	497.5	754	1178	

Conversion table in/s to gal/min							
DN		1"	11/2"	2"	3"	4"	
Flow [in/s]	Flow [m/s]	[gal/min]	[gal/min]	[gal/min]	[gal/min]	[gal/min]	
4.0	0.10	0.82	1.84	3.26	7.34	13.05	
8.0	0.20	1.63	3.67	6.53	14.68	26.10	
16.0	0.41	3.26	7.34	13.05	29.36	52.20	
24.0	0.61	4.89	11.01	19.58	44.05	78.30	
32.0	0.81	6.53	14.68	26.10	58.73	104.41	
40.0	1.02	8.16	18.35	32.63	73.41	130.51	
48.0	1.22	9.79	22.02	39.15	88.09	156.61	
56.0	1.42	11.42	25.69	45.68	102.77	182.71	
64.0	1.63	13.05	29.36	52.20	117.46	208.81	
72.0	1.83	14.68	33.03	58.73	132.14	234.91	
80.0	2.03	16.31	36.71	65.25	146.82	261.01	
88.0	2.24	17.94	40.38	71.78	161.50	287.12	
96.0	2.44	19.58	44.05	78.30	176.18	313.22	
100.0	2.54	20.39	45.88	81.57	183.53	326.27	

Overview of detectable media						
Medium	detectable/ measurable	not detectable/ not measurable				
fluid pastry	х					
drinking water	х					
juice (unfiltered)	х					
milk	х					
beer (in pressure pipe)		х				
weiss beer	Х					
cola		Х				
gases		Х				
CIP media	Х					

#### Intended use



 $\cdot$  Not suitable for filtered media with turbidity < 1 NTU, particle size < 50  $\mu m.$ 

#### Intended use



- · Not suitable for applications in potentially explosive areas
- $\cdot$  Not suitable for applications in safety-relevant system parts (SIL).

Weld-in sleeves and adapters							
G1/2"							
Diameter		Build-in system EHG (DIN 11850 series 2)	Weld-in ball	Cylindrical sleeve with weld-in ring	Varivent-Inline	APV-Inline	
DN25	1"	EHG-DIN2-25 / 1/2"	KEM-132 * (for sloped installation)	EMS-132 *  (for installation on pulled-out pipes)	AMV-132/DN25	-	
DN32		EHG-DIN2-32 / 1/2"			AMV-132/DN25	-	
DN40	11/2"	EHG-DIN2-40 / 1/2"			AMV-132/DN40	AMA-132	
DN50	2"	EHG-DIN2-50 / 1/2"			AMV-132/DN40	AMA-132	
	21/2"	-			AMV-132/DN40	-	
DN65		EHG-DIN2-65 / 1/2"			AMV-132/DN40	AMA-132	
	3"	-			AMV-132/DN40	-	
DN80		EHG-DIN2-80 / 1/2"			AMV-132/DN40	AMA-132	
DN100		EHG-DIN2-100 / 1/2"			AMV-132/DN40	AMA-132	

<sup>\*)</sup> Deliverable with material 1.4435 and 3.1 inspection certificate on request.

Notices FOOD

#### Cleaning/Maintenance

7



 When using a pressure washer, do not point the nozzle directly at the electrical connections.

#### Standards and guidelines



Compliance with the applicable regulations and directives is mandatory.

#### Transport/Storage



- · Do not store outside
- · Store in an area that is dry and dust-free
- · Do not expose to corrosive media
- · Protect against solar radiation
- · Avoid mechanical shock and vibration
- · Storage temperature 0...40 °C
- · Relative humidity max. 80%

#### Reshipment



- Sensors and process connection must be clean and must not be contaminated with hazardous media and/or heatconductive paste. Please note the cleaning notice!
- · To avoid damage of the equipment, use suitable transport packaging only.

#### **Notice on CE**

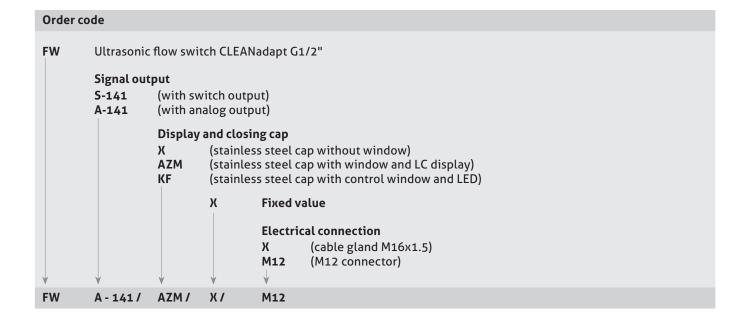


- Applicable directives:
   Electromagnetic Compatibility Directive 2014/30/EU
- · Compliance with the applicable EU directives is identified by the CE label on the product.
- The operating company is responsible for complying with the guidelines applicable to the entire installation.

#### Disposal



- Electrical devices should not be disposed of with household trash. They must be recycled in accordance with national laws and regulations.
- Take the device directly to a specialized recycling company and do not use municipal collection points.



#### Accessories

PVC cable with M12 connection made of 1.4305, IP 69 K, unshielded M12-PVC / 4-5 m PVC cable 4-pin, length 5 m PVC cable 4-pin, length 10 m M12-PVC / 4-25 m PVC cable 4-pin, length 25 m

PVC cable with M12 connection, nickel-plated brass, IP 67, shielded M12-PVC / 4G-5 m PVC cable 4-pin, length 5 m M12-PVC / 4G-10 m PVC cable 4-pin, length 10 m M12-PVC / 4G-25 m PVC cable 4-pin, length 25 m

AZM-55-SF plug-in display

incl. cap with window

for re-fitting of FWS and FWA

AZM-55 plug-in display

SF cap with control window

CERT / 2.2 / FWS-FWA factory certificate 2.2 acc. to EN 10204

(product-contacting surface only)

# PVC cable with M12 connection



### Stainless steel cap with window and LC display



### Stainless steel cap with control window and LED

